बिहार सरकार BIADA Department of Industries

Bihar Industrial Area Development Authority
(Land Bank) *As on 15/05/2025*

District	Industrial Area	Total Land (acre)	Allottable Land(acre)	Distance from Indutrial Area				Sector
				Railway station	NH/SH	Airport	Nearest Port	
Bhagalpur	LIE Barari	51.35	5.46	5	0.5	130	442	Mixed
Araria	IA Forbesganj	85.81	4.07	2	0	145	672	Mixed
Katihar	IE Katihar	24.31	8.21	3	1.5	183	540	Mixed
Kishanganj	IA Bhediadangi	14.628	0	8	6	101	598	Mixed
	Leather Cluster Bhediadangi	33.772	14	8	6	101	598	Tannery Park
Madhepura	IE Murliganj	5	0.76	2	0	168	666	Mixed
	MGC Udakishanganj	14.35	0	10	0	178	529	Mixed
Purnea	IA Banmankhi	118.55	85.065	0.5	2.5	188	604	Mixed
	IE Purnea City	26.84	7.41	1.2	3	157	570	Mixed
	IGC Maranga	251.55	2.33	7	0	160	570	Mixed
Saharsa	IA Baijnathpur	48.09	19.17	5	0	101	555	Mixed
	IA Saharsa	6.56	0	5	4	95	584	Mixed
Supaul	IA Supaul	93.33	81.04	5	2	116	572	Mixed
Begusarai	IGC Begusarai	392.53	27.05	4	1	130	589	Mixed
	IA Barauni	193.673	2.66	1	0	98.7	584	Mixed
Khagaria	IA Gogri	4.34	4.34	8	3	200	501	Mixed
	IA Parbatta	100	100	5	0	197	503	Mixed
	IGC Khagaria	98.3	0	1	0.1	170	546	Mixed
Lakhisarai	IE Lakhisarai	8	0	1	0	155	504	Mixed
Munger	IA Jamalpur	24	12.35	2	4	180	582	Mixed
	IA Sitakund	18	0	3	0	175	217	Mixed
	Industrial Estate, Munger	7.8	0.97	2	1	176	516	Mixed

बिहार सरकार BIADA Department of Industries

Bihar Industrial Area Development Authority
(Land Bank) *As on 15/05/2025*

District	Industrial Area	Total Land (acre)	Allottable Land(acre)	Distance from Indutrial Area				Sector
				Railway station	NH/SH	Airport	Nearest Port	
Bhojpur	IA Bihiya	86.4	21.18	1	2	70	720	Mixed
	IGC Gidha	229.65	0.76	15	0	55	650	Mixed
Buxar	IA Buxar	50.22	2.14	8	O	120	722	Mixed
	IA Dumraon	9.15	4.78	10	0	90	677	Mixed
	IA Nawanagar	439.68	65.10	25	0	120	706	Mixed
Patna	IA Bihta	102.22	0	6	0	40	669	Mixed
	IA Kopakala	42	0	15	0	20	640	Mixed
	IA New Bihta	10.87	1.44	6	0	40	684	Mixed
	IA Sikandrapur	299.85	20.33	8	0	45	689	Mixed
	MIP Bihta	704	35.00	12	0	45	682	Mixed
Darbhanga	IE Bela	14.8	0	3	2	2	700	Mixed
	Industrial Area, Donar	100.89	2.82	3	6.5	7	672	Mixed
	Industrial Estate, Dharampur	9.15	0.09	5	5	6	663	Mixed
Madhubani	IA Jhanjharpur	14.94	0	2	2	50	665	Mixed
	IA Lohat Phase-1	110	71.29	7	12	35	649	Mixed
	IA Lohat Phase-2	80.01	0	5	10	33	649	Mixed
	IA Pandaul	100	0	4	4	30	649	Mixed
	IA Sakri	18	0	4	4	30	645	Mixed
Samastipur	IA Samastipur	47.71	0	5	0	59	630	Mixed
Aurangabad	IA Aurangabad	26.09	4.47	16	0	95	605	Mixed
	IE Barun	12.46	5.08	3	1	105	622	Mixed

बिहार सरकार BIADA Department of Industries

Bihar Industrial Area Development Authority
(Land Bank) *As on 15/05/2025*

District	Industrial Area	Total Land (acre)	Allottable Land(acre)	Distance from Indutrial Area				Sector
				Railway station	NH/SH	Airport	Nearest Port	
	IGC Aurangabad	233.62	35.34	10	0	100	605	Mixed
Gaya	IA Gaya	31.83	0	15	0	4	547	Mixed
	IA Guraru	26.57	0	1	1	30	592	Mixed
	IA Manpur	23	15.51	5	1	25	548	Mixed
Jehanabad	IE Jehanabad	6.15	1.72	2	0	60	630	Mixed
Nawada	IA Nawada	15.6	0	5	0	70	540	Mixed
	IA Warisaliganj	73.58	0	0.5	3	100	565	Mixed
Rohtas	IA Bikramganj	3	0	4	1	110	668	Mixed
	IA Dehri	98.85	4.79	4	3	112	601	Mixed
	IA Sasaram	48.04	26.65	2	1	120	653	Mixed
Gopalgunj	Industrial Area, Hathua Phase-1	38.65	0	0.5	0.5	74	793	Mixed
	Industrial Area, Hathua Phase-2	9.15	0	1	0.5	74	793	Mixed
Siwan	Industrial Area, New Siwan Phase-1	22.82	0	2.5	1.2	90	694	Mixed
	Industrial Area, New Siwan Phase-2	36.55	3.97	3	0.5	92	694	Mixed
	Industrial Area, Siwan	21	0	3	0.5	89	692	Mixed
Vaishali	EPIP Hajipur	94	1.23	5	1.5	25	663	Mixed
	Industrial Area, Goraul Phase-I	54.51	1.28	0.5	2	80	694	Mixed

बिहार सरकार BIADA Department of Industries

Bihar Industrial Area Development Authority
(Land Bank) *As on 15/05/2025*

District	Industrial Area	Total Land (acre)	Allottable Land(acre)	Distance from Indutrial Area				Sector
				Railway station	NH/SH	Airport	Nearest Port	
Vaishali	Industrial Area, Goraul Phase-II	1.83	0	5	1	70	694	Mixed
	Industrial Area, Hajipur	169.13	4.16	2	0	23	663	Mixed
East Champaran	IA Raxaul	13.31	2.12	1	1	160	811	Mixed
Muzaffarpur	IA Bariyarpur	468.91	202.33	4	3	110	714	Mixed
	IA Bishunpur Dhram	17	12.87	8	1	120	691	Mixed
	IA Damodarpur	64	1.26	8	1	120	676	Mixed
	IA Dumaria	42	20.76	8	1	120	710	Mixed
	IA Korra	32	28.12	8	12	120	672	Mixed
	IA Mahbal	28	0	1	1	120	681	Mixed
	IA Panapur	27	4	8	8	120	702	Mixed
	Leather Park Mahwal	64.64	48.9	0	1	120	681	Leather & footwear
	MFP Damodarpur	143.45	16.21	8	1	120	676	Food processing
Sitamarhi	IA Sitamarhi	47	0.48	3	1	140	713	Mixed
West Champaran	IA Bettiah	95.37	11.57	2	0	160	805	Mixed
	IA Kumarbagh	452.52	130.46	0.5	8	99	815	Mixed
	IA Ramnagar	13.51	4.28	3	22	87	819	Mixed
Muzaffarpur	IA Muzaffarpur	173	20.65	1	4	65	680	Mixed
	IE Muzaffarpur	206.53	0.28	1	4	65	680	Mixed
Nalanda	IE Biharsharif	10.64	0	3.5	0.5	86	545	Mixed
Patna	IA Fatuha	299	0.81	0.5	0.1	36	630	Mixed
	IA Patliputra	104.14	0	6	3	8.7	687	Mixed

बिहार सरकार BIADA Department of Industries

Bihar Industrial Area Development Authority
(Plug & Play) *As on 15/05/2025*

District	Industrial Area	Allotable Plug & Play shed (Sq.ft)	Distance from Indutrial Area				Sector
			Railway station	NH/SH	Airport	Nearest Port	
Bhagalpur	LIE Barari	1,26,977.23	5	0.5	130	442	High prioirty
	IA Nathnagar	87,053.58	1	0.2	140	442	Textile
Purnea	IE Purnea City	13627	1.2	3	157	570	High prioirty
Saharsa	IA Baijnathpur	60000	5	0	101	555	High prioirty
Begusarai	IGC Begusarai	161946.54	4	1	130	589	Textile
Patna	IA New Bihta	96000	6	0	40	684	IT & ESDM
	IA Sikandrapur	2,00,631	8	0	45	689	Textile, IT & ESDM
	IA Fatuha	69669.2	0.5	0.1	36	630	High prioirty
	IA Patliputra	42186.6	6	3	8.7	687	IT & ESDM
	IA Patna (Urban) BSFC Building, Fraser Road Patna	15598	1.5	7	6.6	690	IT & ESDM
	IA Udyog Bhawan	2500	2	8	7.7	691	IT & ESDM
Jehanabad	IE Jehanabad	1000	2	0	60	630	Mixed
Vaishali	Industrial Area, Hajipur	37828.69	2	0	23	663	Textile & Leather
Muzaffarpur	Leather Park Mahwal	85250	0	1	120	681	Leather & footwear
	MFP Damodarpur	33151	8	1	120	676	Food processing
West Champaran	IA Kumarbagh	3046.47	0.5	8	99	815	Textile